

Cold Weather Core Heater Reinstatement Procedure

The Utilicor Core Heater **should be used** when ambient temperature drop below 50°F. as set up times will exceed the 30 minute target. The Core heater **must be used** when ambient temperatures are below 32° F.



Before you begin, make sure the core is dry fitted properly, as per warm weather reinstatement.



Place the core heater base in the hole and connect heater-blower to unit and place core on the base.



Place core cover on top of the Base, and open vents on top of core cover - ignite blower and position into baffle.



Check the temperature occasionally with a non-contact infrared temperature sensor.



When the surfaces of the core reaches at least 70° F, the core reinstatement process can begin. Note: Make sure the Utilibond powder is stored in a warm location, and use warm water to mix with.



Remove the core heater and place the core in the opening, which will keep the core warm while mixing the Utilibond. Once ready, remove core, pour in mixed Utilibond, and reinstatement the core as per normal procedure.



The reinstated core will begin to set up within 15-20 minutes. Take intermittent temperature readings to better gauge set time.



At 70° F ambient temperatures Utilibond will reach final strength gain in 30 minutes.



Final core reinstated.